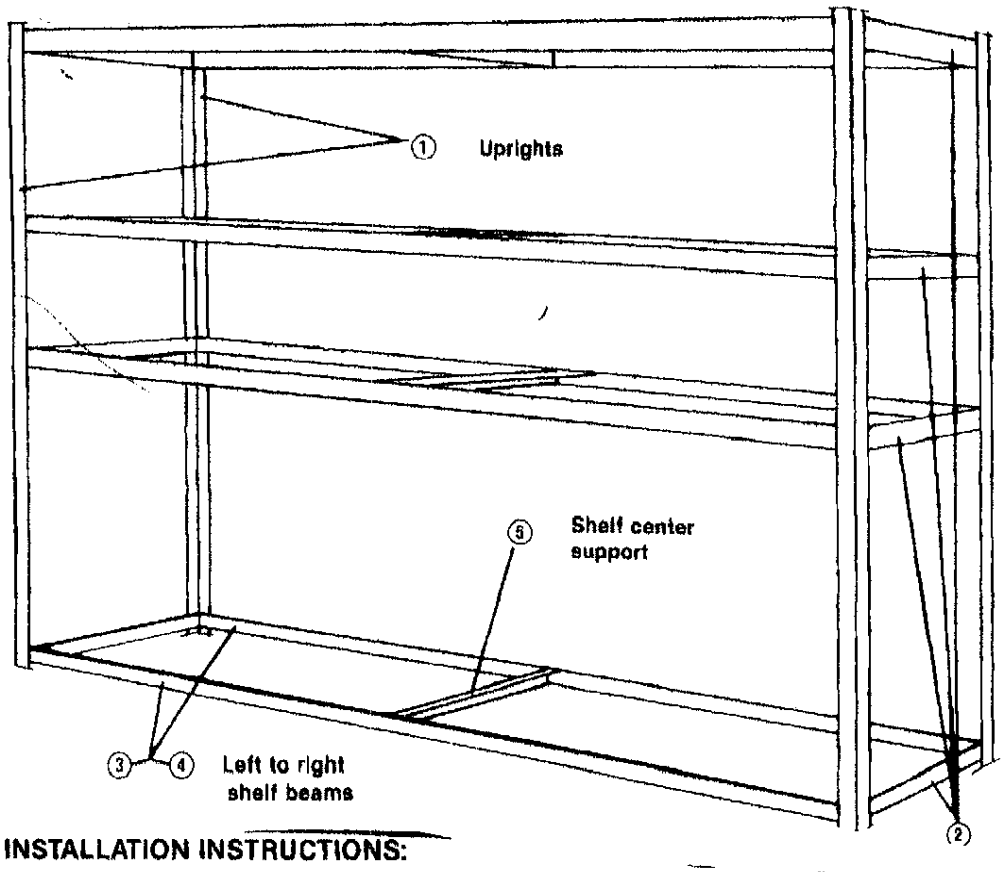
Assembly Instructions
EDSAL RIVETLOCK RACKS



Edsal Nos.	
RL2400	RL2422
RL2401	RL2423
RL2402	RL2424
RL2403	RL2425
RL2404	RL2426
RL2405	RL2427
RL2406	RL2428
RL2407	RL2429
RL2408	RL2430
RL2417	RL2431
RL2418	RL2432
RL2419	RL2433
RL2420	RL2434
RL2421	

INSTALLATION INSTRUCTIONS:

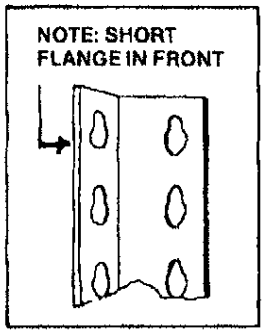
Assemble 2 uprights with front to back shelf ties, by inserting rivets on ties into slots of uprights. Tap lightly with a mallet into the final secured position. The front-to-back shelf tie set at the top should be one hole from top to allow the excess corner post to keep the particle board shelf in position. Construct both rack end components identically.

To complete the unit, install the left-to-right shelf beams to top corner post at the same level as the front-to-back shelf ties, in same manner as front-to-back ties. Do this on both sides of rack unit until all the shelf beams are in position and level.

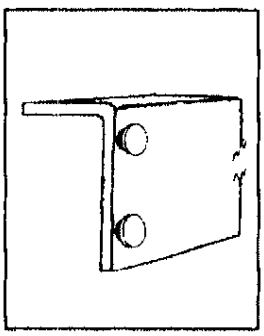
Your rack unit should now be complete. Double check that all shelf beams are completely level and in place.

If center supports were purchased for additional shelf capacity, snap key hole slot on center supports to rivets located on front and back of shelf beam.

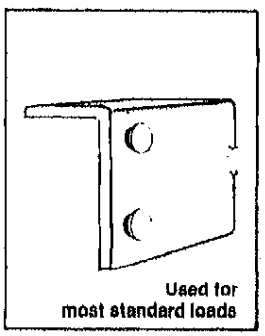
① Upright
RLU



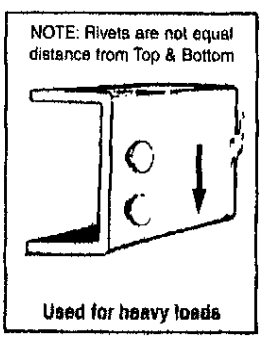
② Front to back shelf ties
RFB



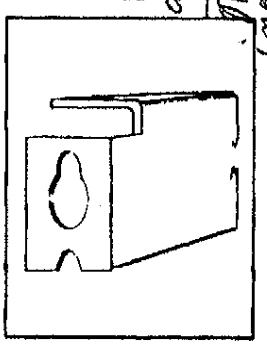
③ Left to right "L" shelf beam
RLB



④ Left to right channel shelf beam
RLBHD



⑤ Shelf center support
CS



PARTS LIST ON BACK:

edsal

4400 South Packers Avenue • Chicago, Illinois 60609

PARTS LISTS FOR RIVETLOCK

WWG UNIT	EDSAL #	UPRIGHTS	BEAMS	TIES	CENTER SUPPORTS
4W420	RL2400	(4) RLU84	(6) RLB48	(6) RFB24	—
4W421	RL2401	(4) RLU84	(6) RLB72	(6) RFB24	—
4W422	RL2402	(4) RLU84	(6) RLB96	(6) RFB24	—
4W423	RL2403	(4) RLU84	(6) RLB48	(6) RFB36	—
4W424	RL2404	(4) RLU84	(6) RLB72	(6) RFB36	—
4W425	RL2405	(4) RLU84	(6) RLB96	(6) RFB36	—
4W426	RL2406	(4) RLU84	(6) RLB48	(6) RFB48	—
4W427	RL2407	(4) RLU84	(6) RLB72	(6) RFB48	—
4W428	RL2408	(4) RLU84	(6) RLB96	(6) RFB48	—
4W429	RL2417	(4) RLU84	(6) RLB96HD	(6) RFB24	—
4W430	RL2418	(4) RLU84	(6) RLB96HD	(6) RFB36	—
4W431	RL2419	(4) RLU84	(6) RLB96HD	(6) RFB48	—
4W432	RL2420	—	(2) RLB48	(2) RFB24	—
4W433	RL2421	—	(2) RLB48	(2) RFB36	—
4W434	RL2422	—	(2) RLB48	(2) RFB48	—
4W435	RL2423	—	(2) RLB72	(2) RFB24	—
4W436	RL2424	—	(2) RLB72	(2) RFB36	—
4W437	RL2425	—	(2) RLB72	(2) RFB48	—
4W438	RL2426	—	(2) RLB96	(2) RFB24	—
4W439	RL2427	—	(2) RLB96	(2) RFB36	—
4W440	RL2428	—	(2) RLB96	(2) RFB48	—
4W441	RL2429	—	(2) RLB96HD	(2) RFB24	—
4W442	RL2430	—	(2) RLB96HD	(2) RFB36	—
4W443	RL2431	—	(2) RLB96HD	(2) RFB48	—
4W444	RL2432	—	—	—	(6) CS24
4W445	RL2433	—	—	—	(6) CS36
4W347	RL2434	—	—	—	(6) CS48